

INSTALLATION INSTRUCTIONS

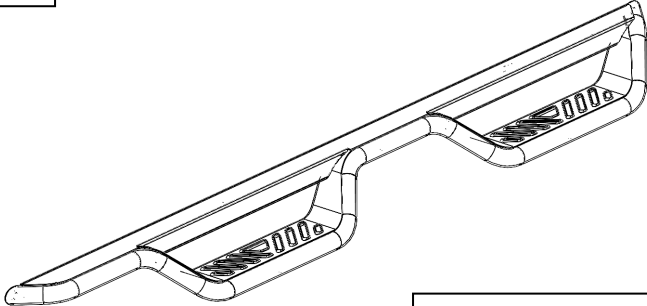
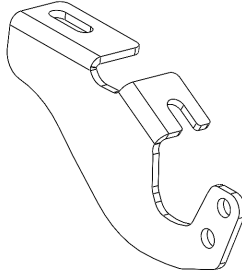
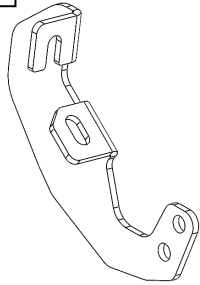
OUTLAW DROP NERF STEP BARS



APPLICATION:
Ford Bronco 2021, 4-Door
PART NUMBER:
20-14195

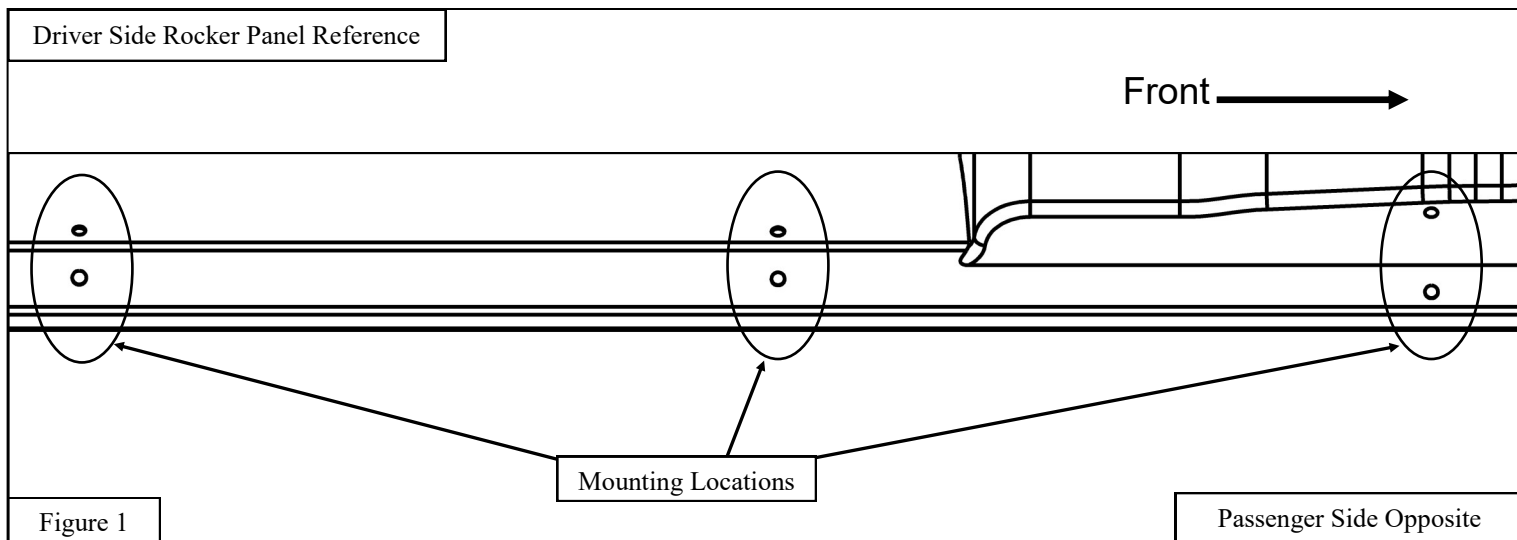
CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER STEP BAR	15MM SOCKET
2	1	PASSENGER STEP BAR	16MM SOCKET
3	2	FRONT MOUNTING BRACKET	16MM WRENCH
4	4	CENTER & REAR MOUNTING BRACKET	RATCHET
5	12	M10 HEX HEAD BOLT	TORQUE WRENCH
6	12	M10 FLAT WASHER	
7	12	M10 SPLIT LOCK WASHER	
8	12	M10 SERRATED FLANGE NUT	
9	12	M10 SERRATED FLANGE HEX HEAD BOLT	

ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

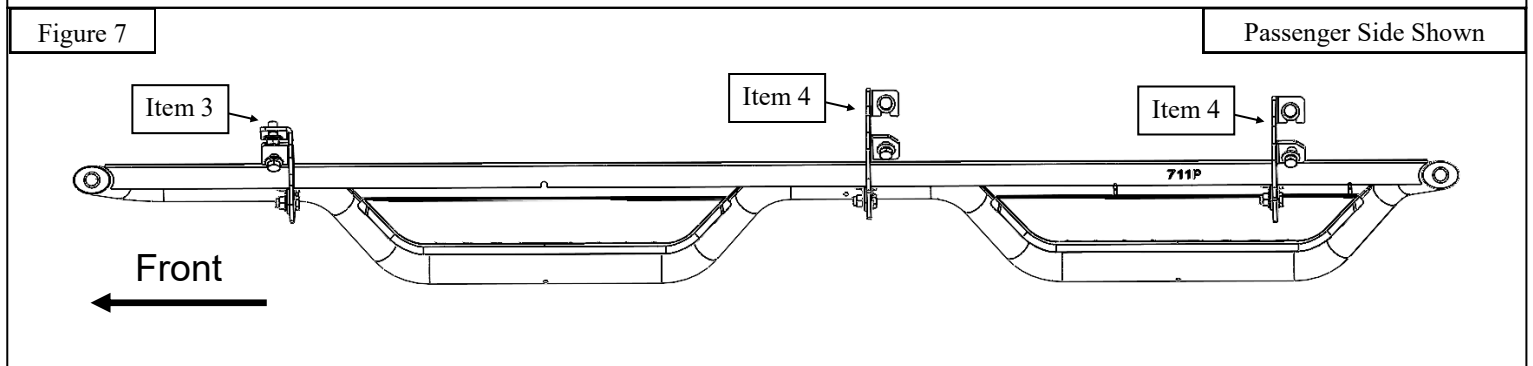
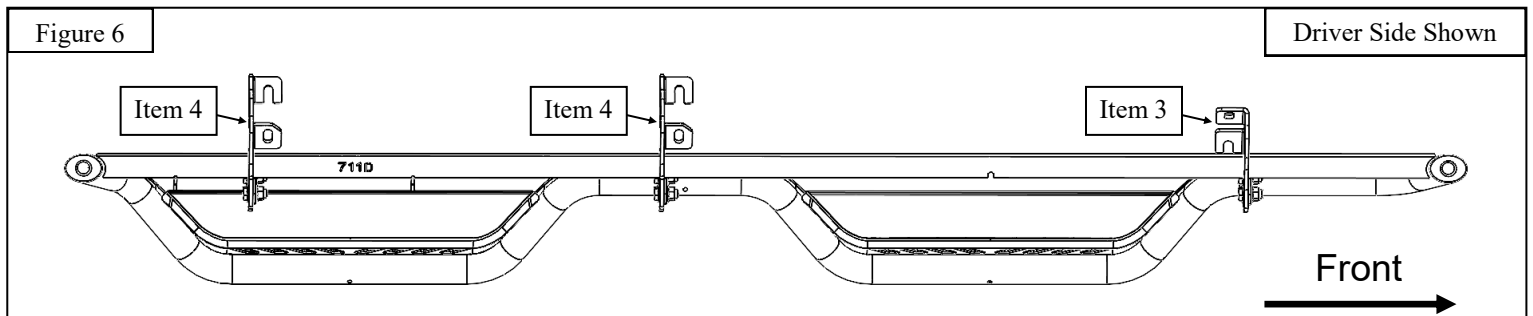
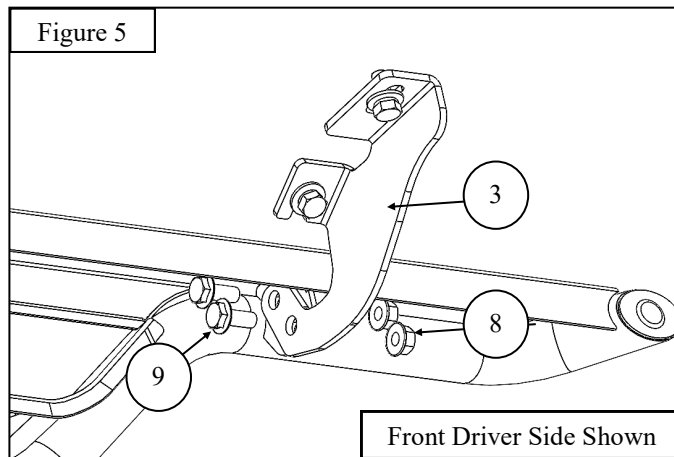
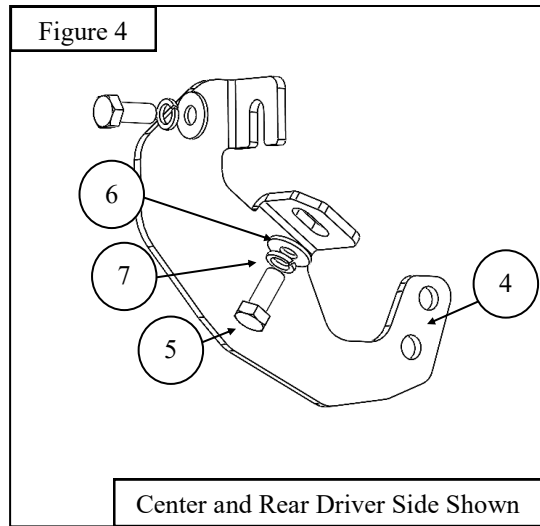
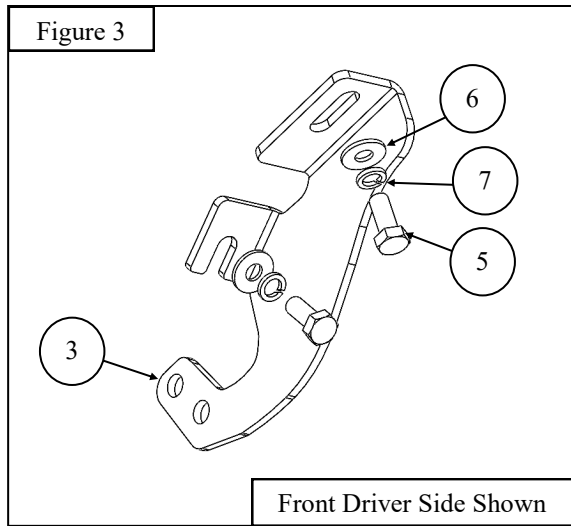
ITEM 1	ITEM 2	ITEM 3
		
Passenger Side Opposite	Passenger Side Opposite	Passenger Side Opposite

PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.
Carefully read and understand all instructions before attempting installation.
Failure to identify damage before installation could lead to a rejection of any claim.
2. Beginning on the driver side of the vehicle, remove (2) M10 OEM bolts (or plastic plugs) from each mounting location on the rocker panel if they are present. See **Figure 1** for reference.
3. If any OEM mounting plates are present, remove them by removing the M10 bolt using a 15MM socket. See **Figure 2** for reference. **Note:** *Factory rock sliders must be removed in order to install this product.*



4. Loosely install (1) Front Mounting Bracket (Item 3) to the rocker panel using the supplied M10 hardware as shown in **Figure 3**. Please refer to **Figures 6 & 7** for bracket orientation and locations.
5. Loosely install (1) Center Mounting Bracket (Item 4) and (1) Rear Mounting Bracket (Item 4) to the rocker panel using the supplied M10 hardware as shown in **Figure 4**. Please refer to **Figures 6 & 7** for bracket orientation and locations.
6. Use the supplied serrated M10 Hardware to attach the Outlaw Step Bars (Items 1 & 2) to the Mounting Brackets (Items 3 & 4). See **Figure 5**.
7. Align and adjust the Outlaw Step Bars as needed. Tighten and torque all hardware as specified: M10 to 38 ft-lbs.



INSTALLATION COMPLETE



CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



Westin Automotive Products, Inc.
320 W. Covina Blvd
San Dimas, Ca. 91773



WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

EYE PROTECTION:

ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.

MAXIMUM TOWING/CARRYING CAPACITY: (if applicable)

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

FOR CALIFORNIA RESIDENTS ONLY-PROP 65 WARNING:

Some products may contain chemicals such as DEHP, which can cause cancer, birth defects or other reproductive harm. For more info go to www.p65warnings.ca.gov



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